

Fitting Instructions

MATERIALS

A1	1	Cross Bar
A2	1	Left Hand Sidearm
A3	1	Right Hand Sidearm
D	4	M14 x 2.0 x 40mm Bolt and washers (30mm O.D)
E	4	M12 x 1.75 x 35mm Bolt and Nyloc Nuts
F	6	M8 x 1.25 Nyloc Nuts and washers (20mm O.D)
Z	1	Neck series xx13 supplied in separate box with bolts etc. and fitting instruction
EP	1	Electrical Plate – reference only - supplied in neck kit

FITTING

1. Remove bumper (Open the boot door and remove from inside the large plastic screw securing the light clusters, remove light clusters, remove the torx head screw from beneath the light cluster. Pull back the wheel arch trim and remove the 3 torx head screws, working from underneath remove the 10 screws securing the bottom edge).
2. Remove the bumper beam (6 nuts)
3. Seal around opening to chassis rail using suitable sealant and insert Sidearms (A2) and (A3), securing loosely with Nuts and Flat Washers (F).
4. Loosely attach Crossbar (A1) to Sidearms (A2 and A3) using Bolts (E).
5. Cut bumper as shown and refit Bumper.
6. Refer to chosen neck option (F) fitting instruction
Recommended torque settings: Grade 8.8 bolts: M8 - 24Nm, M10 - 52 Nm, M12 - 90 Nm, M14 - 130 Nm, M16 - 200 Nm
Grade 10.9: M8 – 30Nm M12 – 130Nm

