



Fitting Instructions

TOWBAR
For BMW1 series 2019 - **BM53U**
(F40)

MATERIALS

- A 1 Main Crossbar.
- X 4 Original crash beam fixings.
- ZE 1 Electrical Plate.
- ZN 1 Neck Option.

Note: This towbar must be used with either a Witter Towball (part number Z11) or Class A50-1 or A50-X towball, which dimensionally conforms to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

FITTING

1. Remove Bumper: Undo 3 x Fixings per side in wheel arches, 6 x fixings along lower edge of the bumper.
2. Remove light cluster covers to reveal fixings x 1 each side
3. Gently pull the bumper from the edges toward the rear of the vehicle, release clips around light cluster voids and pull rearward.
4. Disconnect any parking sensors and store bumper safely.
5. Remove crash beam, 4 x Fixings, and retain for use with Towbar.
6. Fit part "A" onto crash beam studs and align centrally on vehicle before tightening using original fixings.
7. Cut bumper to suit neck option chosen, and electrical plate option (see below drawing for approximate measurements).
8. Re-fit bumper (reverse of removal ensuring cut is adequate)
9. Attach neck option. Tighten all fixings to correct torque.

Recommended torque settings: Grade 8.8 bolts: M8 - 24Nm, M10 - 52 Nm, M12 - 80 Nm, M14 - 130 Nm, M16 - 200 Nm **Grade 10.9:** M12 - 120Nm, M10 - 70Nm M8- 35Nm

CUT HATCHED AREA ONLY IF RETRACTABLE ELECTRIC PLATE IS USED.
CUT R/H HATCHED AREA ONLY IF DETACHABLE IS USED.
(CUT BOTH IF RETRACTABLE ELECTRIC PLATE AND DETACHABLE USED)

