



Fitting Instructions

TOWBAR DH20AU
For Daihatsu Terios
1997 –
For use with 2034 series necks.

MATERIALS

A	1	Cross Bar
D	1	Right hand Sidearm
E	1	Left hand Sidearm
F	2	Angle Cleat
G	3	Bush Dia 17 O.D, 81mm Long
H	1	Bush Dia 32 O.D, 20mm Long
J	1	Bush Dia 32 O.D, 27mm Long
K	3	M10x120x1.5 Bolt, Nuts, Lock Washers, Flat Washers (20mm O.D) and Flat Washers (30mm O.D)
L	4	M10x30x1.5 Bolt, Nuts, Lock Washers and Flat Washers (20mm O.D)
M	2	M10x30x1.5 Bolt, Nuts, Lock Washers, Flat Washers (20mm O.D) and 7 Flat Washers (30mm O.D)
N	2	M10x30x1.5 Bolt, Nuts, Lock Washers and Flat Washers (20mm O.D)
P	1	M16x100x2.0 Bolt, Nut and Lock Washer.
EP	1	Electrical Plate (SEP-M)

FITTING

Note: Ensure all towbar to vehicle mating surfaces are clear of any under seal or sound proofing agent.

1. Locate anti roll bar strut on LH side of vehicle, remove top fixing into chassis and loosen lower fixing through bush, slide down as far as possible.
2. Insert sidearm (E) between chassis rail and anti roll bar strut and secure using existing bolt (X).
3. Lift inner floor trim and remove plastic tray in boot floor, (2 bolts on forward edge of tray).
4. Ensure side arm (E) is parallel to chassis rail and drill 13 dia up through existing hole in bottom face of chassis and through top face of chassis. Open out hole in top face of chassis to sufficient size to insert bush (G). Insert bolt (K).
5. Locate existing hole in right hand side of chassis rail (rear most hole) open out hole and insert bush (G) and fixing (K) and attach sidearm (D). Using sidearm (D) as a template drill up through forward most hole and insert remaining bush (G) and fixing (K).
6. Attach crossbar (A) using fixings (L). Insert bushes (H & J) either side of towing eye and secure with bolt (P).
7. Attach angle cleats (F) using fixings (N). Using cleat (F) as template drill up through boot floor and insert bolts (M). Fully tighten all bolts.
8. Attach chosen neck variant and electrical plate (EP) as per separate fitting instruction.

Note: Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 80 Nm, M14 - 150 Nm, M16 - 214 Nm

