



Fitting Instructions

TOWBAR F113
For MAN CHASSIS CAB
2005

MATERIALS

A	1	Tubular Mainframe
B	2	Plastic End Caps
D	1	Left Hand Sidearm
E	1	Right Hand Sidearm
F	12	M12 x 40mm x 1.75 Bolts, Nyloc Nuts and Large Flat Washers (40mm O.D.)
G	6	M12 x 40mm x 1.75 Bolts, Nyloc Nuts
CB	2	M16 x 50mm Coupling Bolts, Nuts, Lock Washers

FITTING

1. Remove the factory fitted lighting board if fitted. Enlarge existing holes in vehicle chassis to enable the M12 bolts to pass through, loosely attach Sidearms (D) and (E) to chassis.
2. Loosely attach Mainframe (A) to Sidearms (D) and (E) using bolts (F).
3. Fully tighten all bolts.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm , M14 - 150 Nm, M16 - 214 Nm

