



Fitting Instructions

TOWBAR F124A
For Ford S-Max 2006-
Ford Galaxy 2006-

MATERIALS

A	1	Cross Bar
B	2	Bracket
D	2	Bolt Straps
E	2	Long Bolt Straps
F	2	M10 x 1.5 pitch Nuts, Lock Washers, Flat Washers (OD 30mm)
G	4	M10 x 1.5 pitch Nuts, Lock Washers, Flat Washers (OD 30mm)
H	6	M12 x 40 x 1.75 pitch Bolts, Nuts, Lock Washers
J	1	Foam Bumper Support Strip
K	1	ZEP35 Electrical plate (not shown)
CB	2	M16 x 50mm Coupling Bolts, Nuts, Lock Washers

FITTING

1. Remove bumper. (2 screws securing each wheel arch liner and 2 screws behind each liner, 6 screws along top edge, 2 plastic nuts on bottom edge).
2. Remove plastic bumper support tray and steel bumper beam.
3. Lower the rearmost exhaust silencer and remove the exhaust heat shield.
4. Insert Brackets (B) into chassis rails and loosely secure with Bolt Straps (D) and fasteners (G). **Note: Use holes shown for S-Max vehicles and holes (G1) for Galaxy vehicles.**
5. Assemble Long Bolt Straps (E) through Brackets (B) and secure using fasteners (F). **Note: Use holes shown for S-Max vehicles and holes (F1) for Galaxy vehicles.**
6. Assemble Crossbar (A) to Brackets (B) using fasteners (H).
7. Cut Foam Bumper Support Strip (J) into three equal lengths, peel off protective backing paper and stick to top of Crossbar (A) as shown.
8. **Fully Tighten all Fasteners**
9. Refit exhaust heat shield and silencer.
10. Cut bumper as shown and refit to vehicle.

Note: This towbar must be used with either a Witter Towball (part number Z11) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

Grade 10.9: M12 - 139Nm, M10 - 78Nm

