

# Fitting Instructions

## MATERIALS

A B 1 Cross Bar

- 8 M12 x 35 x 1.75 Bolts, Lock Washers, 30mm O.D Flat Washers and 2 off Bolt Caps.
- ZE 1 Electrical Plate (ZEP3)

## For use with either

**G104A Flange neck option – ZF3007.** *Note:* This towbar must be used with either a Witter Towball (part number Z11) or Class A50-1 or A50-X towball dimensionally Conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

G104AQ Detachable neck option - ZQ3007. Please refer to ZQ fitting instructions for installation

#### FITTING

- 1. Remove towing eye from left-hand chassis rail.
- 2. Attach crossbar (A) using fixings (B), Note: It is recommended that vertical fixing into bottom face of chassis are fitted first to ease fitting.
- 3. Attach neck option as per separate fitting instructions, electrical plate (ZE) and fully tighten all fixings.

Recommended torque settings: Grade 8.8 bolts: M12 - 95 Nm, M16 - 214 Nm 78Nm.

#### Note:

Please refer to the vehicle specification for the trailer weight and nose limits, which must be observed.



