



Fitting Instructions

DETACHABLE TOWBAR **G92BU-FIT**
For VAUXHALL ASTRA **For**
2004 – **G92B**
G92BQ
G92BQF

For use with 2030 Series Necks

MATERIALS

A	1	Cross Bar
ZQ	1	ZQ2030 Detachable Kit
D	1	LH Spreader Plate
E	1	RH Spreader Plate
F	1	Spacer Plate
F1	2	Bushes 19mm O.D, 60 Long
G1	2	Bushes 19mm O.D, 56 Long
H	4	M10 x 100 x 1.5 Bolts, Nuts, Lock Washers and Flat Washers (25mm O.D)
ZEP2	1	Electrical Plate with M12 x 25mm Flat Washer.

FITTING

1. Remove rear panel along boot edge, remove boot floor covering, loosen boot side trims and pull to centre to reveal dimples in boot floor.
2. Drill out dimples to sufficient diameter to insert bushes (F1 and G1).
3. Insert bushes (F1 and G1) into chassis. Attach spreader plates (D, E and F) using bolts (H). **Note:** Ensure good mating surface between spreader plates and boot floor, (any acoustic sound proofing agent must be removed).
4. Lower rearmost exhaust box (2 rubbers) and loosely attach crossbar (A) to Bolts (H) using nuts and washers (H) taking care not to damage bumper with centre of Cross Bar (A).
5. **Tighten all Bolts** and Refit exhaust hangers (Note: it may be necessary to bend the exhaust hangers down slightly on Sport Models to give sufficient clearance from Cross Bar (A)).
6. **Please refer to Detachable fitting instruction for fitment Neck.**

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: Grade 8.8 M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm
Grade 10.9 M12 - 139Nm

