

DETACHABLE TOWBAR **G98AU-FIT** For VAUXHALL ZAFIRA **For**

JULY 2005 - **G98AQ**

For use with 2031 series necks G98AQF

MATERIALS

A 1 Cross Bar

C 1 Left hand Sidearm

D 1 Right Hand Sidearm

E 2 Bush (118 Long, 25mm O.D)

F 2 M8 x 30 x 1.25 Bolts, Lock Washer, Flat Washer (20mm O.D) and Plastic Bayonet Nut.

G 2 M8 x 30 x 1.25 Bolts, Lock Washer, Flat Washer (20mm O.D) and Slide Nut.

H 2 M12 x 160 x 1.75 Bolts, Nuts, Lock Washers and Flat Washers (25mm O.D).

J 2 M12 x 30 x 1.75 Bolts, Nuts, Lock Washers and Flat Washers (25mm O.D).

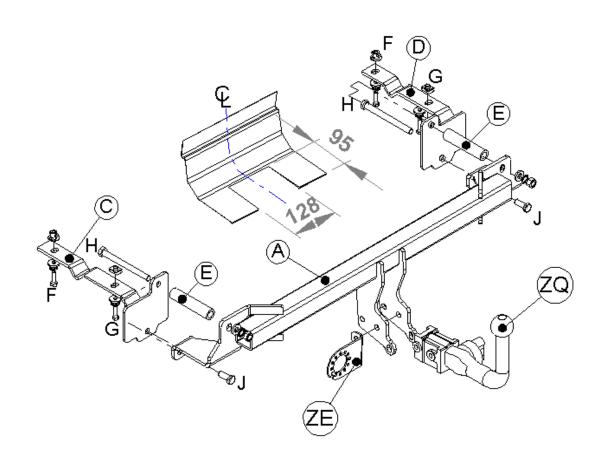
ZE 1 Electrical Plate (ZEP2)

FITTING

- 1. Remove bumper, (2 screws in each wheel arch and 2 plastic push clips along lower edge).
- 2. Remove inner crash beam and foam packing. Locate 2 off dimples in rear panel (852mm centres), open out holes to sufficient size to insert bushes (E) approx 25mm dia.
- 3. Remove any mastic compound from forward side of rear panel.
- 4. Attach sidearms (C & D) using fixings (F & G). Insert bolt (H) from forward face of back panel with bush (E) in position.
- 5. Loosely attach crossbar (A) using fixing (H & J).
- 6. Cut bumper as shown. Re-fit crash beam, foam packing and bumper.
- 7. Attach required neck and electrical plate (ZE) as per separate fitting instruction.
- 8. Fully Tighten all Fixings.

Note:

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**. **Recommended torque settings:** M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm



Issue 1



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