



Fitting Instructions

DETACHABLE TOWBAR For VAUXHALL ZAFIRA
JULY 2005 -
For use with 2031 series necks

G98AU-FIT
For
G98AQ
G98AQF

MATERIALS

A	1	Cross Bar
C	1	Left hand Sidearm
D	1	Right Hand Sidearm
E	2	Bush (118 Long, 25mm O.D)
F	2	M8 x 30 x 1.25 Bolts, Lock Washer, Flat Washer (20mm O.D) and Plastic Bayonet Nut.
G	2	M8 x 30 x 1.25 Bolts, Lock Washer, Flat Washer (20mm O.D) and Slide Nut.
H	2	M12 x 160 x 1.75 Bolts, Nuts, Lock Washers and Flat Washers (25mm O.D).
J	2	M12 x 30 x 1.75 Bolts, Nuts, Lock Washers and Flat Washers (25mm O.D).
ZE	1	Electrical Plate (ZEP2)

FITTING

1. Remove bumper, (2 screws in each wheel arch and 2 plastic push clips along lower edge).
2. Remove inner crash beam and foam packing. Locate 2 off dimples in rear panel (852mm centres), open out holes to sufficient size to insert bushes (E) approx 25mm dia.
3. Remove any mastic compound from forward side of rear panel.
4. Attach sidearms (C & D) using fixings (F & G). Insert bolt (H) from forward face of back panel with bush (E) in position.
5. Loosely attach crossbar (A) using fixing (H & J).
6. Cut bumper as shown. Re-fit crash beam, foam packing and bumper.
7. Attach required neck and electrical plate (ZE) as per separate fitting instruction.
8. **Fully Tighten all Fixings.**

Note:

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

