## MATERIALS

A 1 Cross Bar with European facing to 94/20/EC A50-1
C 1 Left Sidearm
D 1 Right Sidearm
E 1 Clamp Plate
F $4 \mathrm{M} 12 \times 30 \times 1.75$ Bolts, Lock Washers and Flat Washers ( 40 mm O.D)
G $4 \mathrm{M} 12 \times 35 \times 1.75$ Bolts, Nuts, Lock Washers and Flat Washers ( 25 mm O.D)
H 4 M8 x $25 \times 1.25$ Bolts, Lock Washers and Flat Washers ( 25 mm O.D)
J $1 \mathrm{M} 14 \times 50 \times 2.0$ Bolt, Lock Washer and 2 off Flat Washers (27mm O.D)
CB $2 \mathrm{M} 16 \times 50 \mathrm{~mm}$ Coupling Bolts, Nuts, Lock Washers
Z 1 ZEP35 Electrical plate (not shown)

## FITTING

1. Remove mud flaps (only on certain models) 1 off screw on outer edge of wheel arch, 1 off plastic push clip on inner edge of wheel arch and 1 off plastic screw on under section.
2. Remove Bumper, 6 off plastic push clips along lower edge, 2 off hex head screws under plastic covers in boot opening. Loosen outer wheel arch trims and remove 1 off plastic push clip and 1 off screw securing bumper. Pull bumper out sideways at wheel arch and then slide bumper rearwards.
3. Remove crash beam, 6 off hex head screws and slide beam upwards to release. (Note: Hand crash beam to final user for refitting if towing bracket is removed)
4. Loosely attach Sidearms (C\&D) using fixings (F\&H). Attach Crossbar (A) using fixings (G\&J) with clamp plate (E) in position (as shown). Fully Tighten all Fixings.
5. Cut bumper as shown and refit. (Note: It is advisable to place some kind of packing around neck to protect bumper when refitting.
Note: This towbar must be used with either a Witter Towball (part number Z11) or Class A50-1 or A50-X towball dimensionally Conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.
Please refer to the vehicle specification for the trailer weight and nose limits, which must be observed.
Recommended torque settings: M8-27Nm, M10-53 Nm, M12-95 Nm, M14-150 Nm, M16-214 Nm

