



Fitting Instruction

TOWBAR J20U
For Jaguar E-Pace
2017-

Purchase Jaguar Bumper Valence: J9C5628

MATERIALS

A	1	Cross Bar
B	1	Side Arm
C	1	Side Arm
D	8	M14 x 90 x 2.0 Bolts, and Plain Washers
E	4	M12 x 35 x 1.75 Bolts, Lock Washers and Nuts
X	4	M14 Existing Bumper Bolts
ZE	1	Retractable Electrical Plate
ZN	1	Neck Kit

FITTING

NOTE: This Tow Bar Requires Jaguar Bumper Valence J9C5628

1. Remove the central bumper panel (silver) from the rear bumper.
2. Remove Bumper (unclip rearmost half of wheel arch trim, 2 x wheel arch screws under trim, 2 x screws along bottom edge, screws at each corner of the tailgate opening after exposing by rotating light cluster trim upwards), pull out bumper tips and prise off clips along tailgate opening (very stiff).
3. Remove aluminium Bumper Beam and retain fasteners (X) for use installing the tow bar.
4. Insert each Side Arm (B & C) into the end of each chassis rail and loosely secure with fasteners (D & X).
5. Fit Cross Bar (A) to Side Arms (B & C), using fasteners (E)
6. Assemble the chosen Neck Option (ZN) and Retractable Electrical Plate (ZE) to Cross Bar (A) using separate Fitting Instructions from Neck Kit.
7. Fully tighten all fasteners starting with fasteners (X), followed by fasteners (D & E).
8. Cut the bumper using the diagram below as a guide.
9. Refit Bumper to vehicle.
10. Assemble the new centre bumper panel to the main bumper by pressing together using the integral plastic clips around the edge of the new panel.

Recommended torque settings:

Grade 8.8 bolts: M8 - 24Nm, M10 - 52 Nm, M12 - 80 Nm, M14 - 130 Nm, M16 - 200 Nm

Grade 10.9: M12 - 120Nm, M10 - 70Nm M8- 35Nm



