

TOWBAR **KA31U** For Kia Sportage 3 2010-

## For use with 3010 series necks

## **MATERIALS**

A 1 Crossbar C 2 Sidearms

D 8 M10 x 30 x 1.25 Bolts, Lock Washers and 30mm O.D Flat Washers.

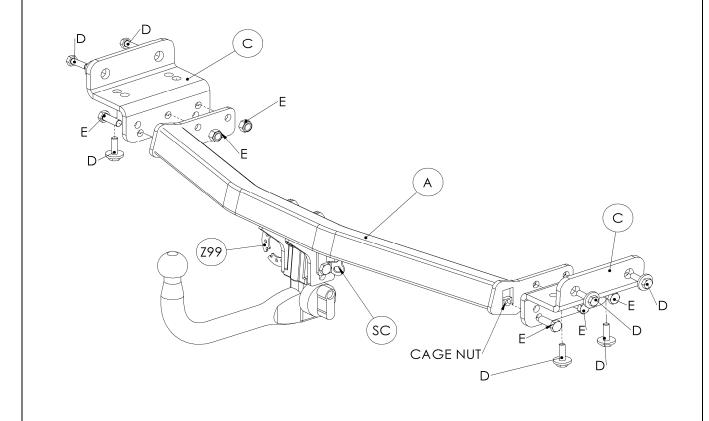
E 6 M12 x 35 x 1.75 Bolts and Nyloc Nuts and Special Nut Retainers with Square Nuts

SC 1 Safety Chain Bracket Z99 1 Flip Up Electrical Plate

## FITTING

- 1. Loosely Attach Sidearms (C) using fixings (D).
- 2. Insert Crossbar (A) into bumper and loosely attach to sidearms (C) using fixings (E). (see separate fitting instructions for cage nuts).
- 3. Attach required Neck option with Electrical Plate (Z99) in position shown. Fully Tighten all Fixings.

**Recommended torque settings:** Grade 8.8 bolts: M8 - 24 Nm, M10 - 52 Nm, M12 - 80 Nm, M14 - 130 Nm, M16 - 200 Nm **Grade 10.9: M12 - 120 \text{Nm}, M10 - 70 \text{Nm} M8 - 35 \text{Nm}** 



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