



Fitting Instructions

Towbar For Kia
ProCeed 2018-
(GT & GT Line)

KA51U

MATERIALS:

A	1	Crossbar
B	1	Sidearm
C	4	M10 x 35 x 1.25 fine pitch Bolt & Lock Washer
D	4	M12 x 40 x 1.75 Bolt, Washer & Nyloc Nut
ZE	1	Electrical Plate
ZN	1	Chosen Neck

Note: This tow bar must be used with either a Witter Neck Kit or Class A50-1 or A50-X tow ball dimensionally Conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the tow bar.

FITTING:

1. Remove any protective tape or coating around the mounting points on the outer face of each chassis.
2. Loosely attach the Sidearms (**B**) to the outer face of the chassis using fixings (**C**).
3. Loosely attach Crossbar (**A**) to Brackets (**B**) using fixings (**D**), taking care as the centre profiles of Crossbar (**A**) ease up into the space within the bumper.
4. Loosely attach the Neck option (**ZN**) and Electrical Plate (**ZE**) to Crossbar (**A**) using the separate fitting instructions.
5. Correctly align the Towbar, Neck and Electrics before **fully tightening all bolts** to their recommended torque setting.

Recommended torque settings (grade 8.8 bolts): M10 - 53 Nm, M12 - 95 Nm, M16 - 214 Nm

