



Fitting Instructions

TOWBAR KA52U
For Kia X'ceed
2019 -

MATERIALS:

A	1	Crossbar
B	1	LH Sidearm
C	1	RH Sidearm
D	4	M10 x 35 x 1.5 Bolt & Flat washer (Grade 10.9)
E	4	M12 x 35 x 1.75 Bolt & Nyloc Nut
F	2	M6 x 20 x 1.0 Bolt, Washers & Nut
G	6	Cable Tie
ZE	1	Electrical Plate
ZN	1	Chosen Neck Option

Note: This towbar must be used with either a Witter Towball (part number Z11) or Class A50-1 or A50-X towball, which dimensionally conforms to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

FITTING:

1. Open the boot lid and remove the light cluster plastic covering. Remove the screws beneath. Carefully ease the light clusters away from the vehicle and disconnect the wiring. Take care not to lose the wiring inside the vehicle body.
2. Remove the plastic fixing beneath each light cluster.
3. Remove the plastic fixings from the undertrays and detach from each side of the vehicle.
4. Remove the bumper. Remove fixings from within the wheel arch. Remove the bolts attaching the crash beam to the vehicle rear panel. Unclip the electrics connecting the bumper to the vehicle. Starting at the bumper tips carefully peel the bumper from its plastic fixings. Slide the bumper and connected crash beam rearward away from the vehicle body.
5. If present, the AdBlue tank may need lowering on some vehicles.
6. Locate the mounting points on the outer face of each chassis and remove any mastic obstructing fitment. Re-protecting the chassis with an anti-rust application is recommended.
7. Detach the wiring from the crash beam, including the 'smart key option' device (if fitted). Remove the crash beam from within the bumper (**retain 2 fixings connecting the crash beam to the bumper edge for refitting**). Hand the crash beam back to the customer.
8. Attach the 'smart key option' device (if fitted) to Crossbar (A) using fixings (F).
9. Slide Sidearms (B & C) into the chassis openings and loosely attach with fixings (D) at the outer chassis faces.
10. Loosely attach Crossbar (A) to Sidearms (B & C) using fixings (E).
11. Align and fully tighten the fixings to their correct torque setting.
12. Attach the Chosen Neck Option (ZN) and Electrical Plate (ZE) using the separate fitting instructions provided.
13. Cut the bumper using the diagram below **as a guide**. The larger cut out is necessary when using the flip-up electrics.
14. Re-fit the bumper, securing the wiring to the Crossbar (A) using the Cable Ties (G). Use the two plastic fixings saved earlier to connect to the bumper supports.
15. Reconnect the electric plug to the vehicle and re-attach the two plastic undertrays.

Recommended torque settings: Grade 8.8: M6 - 10 Nm, M12 - 80 Nm, M16 - 200 Nm / Grade 10.9: M10 - 70Nm

