



Fitting Instructions

For Autotrail Motorhomes

Tracker FB, LB, RB & RS (2017-)

Imala range 615, 620, 625, 715, 720, 730, 732 & 734 (2018-)

MHA5U

MATERIALS

A	1	Cross Bar
B	2	Side Arm
C	4	M12 x 100 x 1.75 Bolts, Nyloc Nuts, Flat Washers (40mm O.D.) and 60mm long Plated Bush
D	4	M12 x 40 x 1.75 Bolts, and Nyloc Nuts
ZE	1	Retractable Electrical Plate
ZN	1	Chosen Neck Kit (Detachable shown)

FITTING

1. Loosely attach Sidearms (B) to the inner face of each chassis rail using fasteners (C), inserting bushes between the chassis legs (Imala: See notes below regarding body overhang).
2. Establish the mounting position using the diagram below and loosely attach Crossbar (A) to each Side Arm (B) using fasteners (D).
3. On some vehicles trimming the edge of the bumper may be required.
4. Assemble the Neck Kit (ZN) and Electrical Plate Kit (ZE) to Cross Bar (A) using fasteners and instructions from the relevant kit.
5. Fully tighten all fasteners to recommended torque settings.

Recommended torque settings:

Grade 8.8 bolts: M12 - 90 Nm

NOTE: SIDEARMS (B) REVERSED (AS SHOWN) FOR IMALA VEHICLES WITH A SHORTER OVERHANG

