



Fitting Instructions

TOWBAR MHE1U
For Eldis Aspire 205
and Aspire 105

MATERIALS

A	1	Cross Bar
B	6	M12 x 35 x 1.75 Bolts, Nuts, Lock Washers and 4 Flat Washers (25mm OD.)
C	2	Bracket.
D	1	Side Bracket
E	1	Side Bracket
F	4	M12 x 35 x 1.75 Bolts, Lock Washers and Nuts
G	2	M12 x 130 x 1.75 Bolts, Nuts, Lock Washers and 4 Flat Washers (30mm OD.)
H	2	M12 x 35 x 1.75 Bolts, Lock Washers, Flat Washers (40mm OD.) and Witter Cage Nuts
ZE	1	Retractable Electrical Plate
ZN	1	Neck Kit.

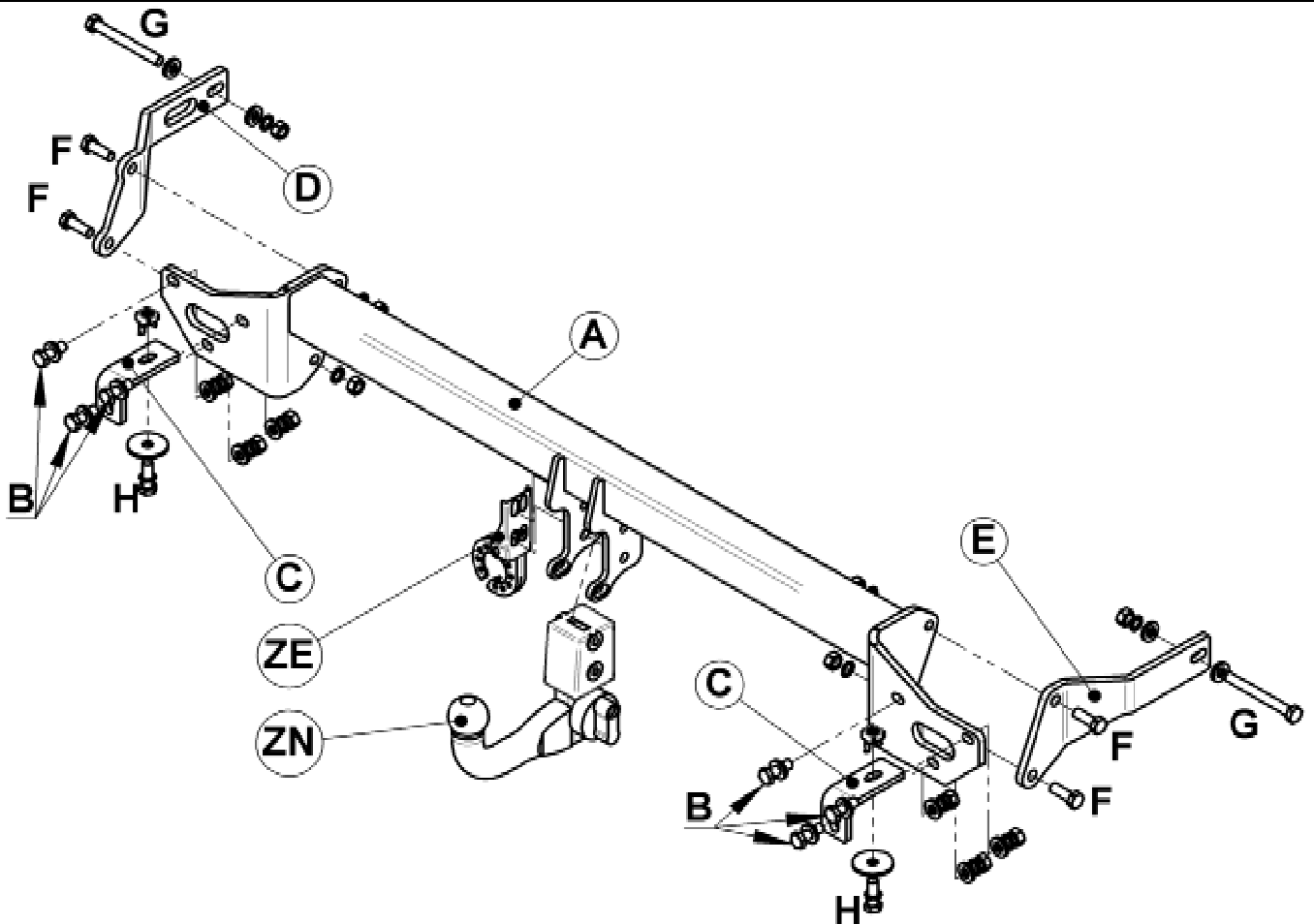
FITTING

1. Locate the mounting points on the flange at the end of each chassis rail, and loosely attach Cross Bar (A) to the end face of each chassis rail using top two fasteners (B) at each end. (Note the orientation of Cross Bar (A) - Square tube forwards of the chassis ends.
2. Assemble Brackets (C) from the inside of the bumper void, through the oval holes in Cross Bar (A), and into the ends of the chassis rails.
3. Secure Brackets (C) using remaining fasteners (B) and fasteners (H).
4. Assemble Side Brackets (D & E) to Cross Bar (A) and the side of each chassis rail using fasteners (F & G)
5. Assemble the chosen Neck Kit (ZN) and Electrical Plate Kit (ZE to Cross Bar (A) using fasteners and instructions from the relevant kits.
6. **Fully Tighten all Fasteners** starting with fasteners (B).

Recommended torque settings:

Grade 8.8 bolts: M8 - 24Nm, M10 - 52 Nm, M12 - 80 Nm, M14 - 130 Nm, M16 - 200 Nm

Grade 10.9: M12 - 120Nm, M10 - 70Nm M8- 35Nm



W0001MHE1U-FIT\$011309220000