



Fitting Instructions

TOWBAR **09CHA0023**
For Peugeot chassis cab (X250)
fitted with
08CHA0037 (XPCX-725)
Chassis Extensions 2009-

MATERIALS

A	1	Cross Bar with European facing to 94/20/EC Class A50-1
D	2	Sidearms
E	8	M12 x 35mm x 1.75 Bolts, Nyloc Nuts and Flat Washers (40mm)
F	4	M12 x 35mm x 1.75 Bolts and Nyloc Nuts
CB	2	M16 x 60mm Coupling Bolts, Nuts, Lock Washers
Z11	1	Towball
Z3	1	Towball Boot Cover (not shown)
ZE	1	Electrical Plate (not shown)
EC	1	Electrical Kit (not shown)

Approval Number
E11 55R-01 9967
D=12.49
S=100

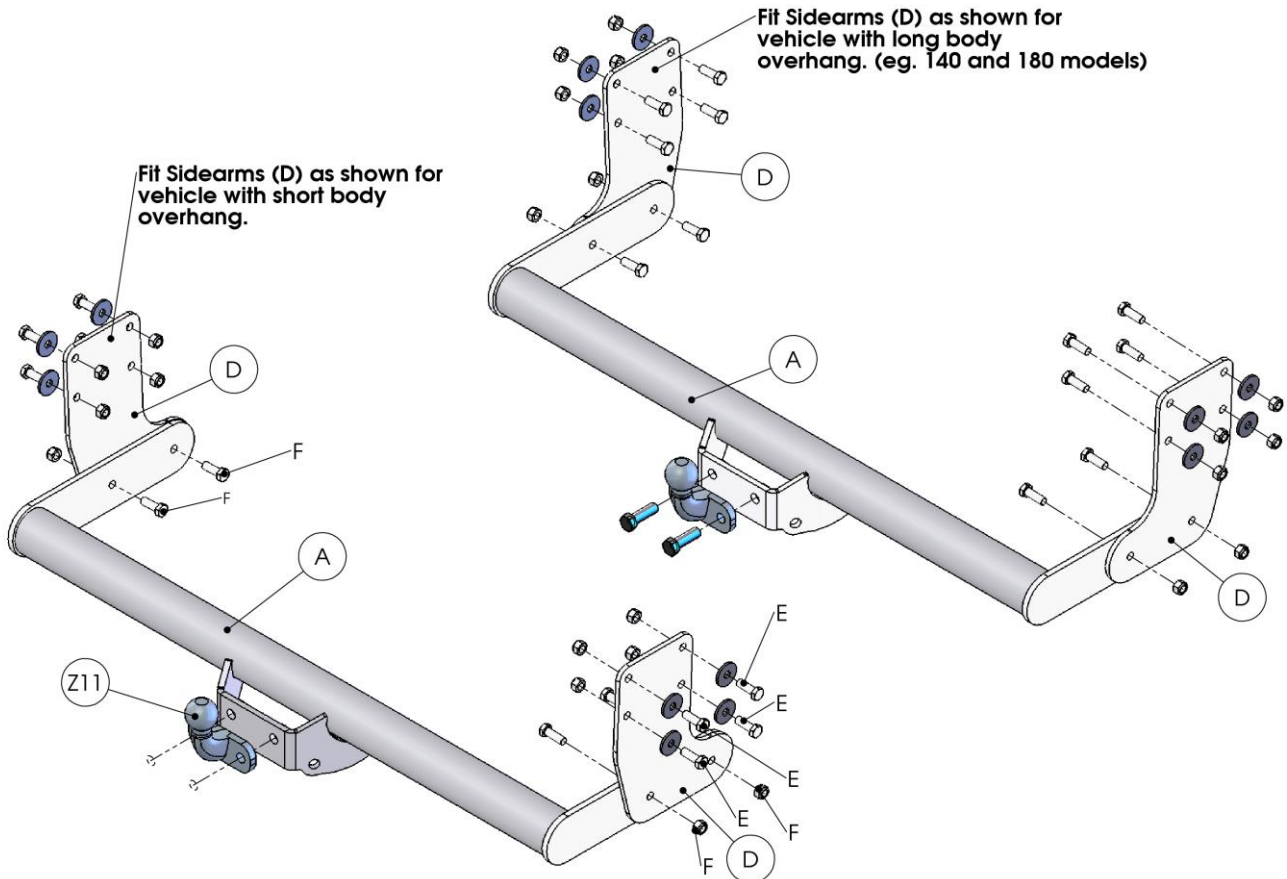
FITTING

1. Determine the body overhang from chassis extensions and loosely attach Sidearms (D) to existing holes using Bolts (E) with flat washers as shown below.
2. Loosely attach Crossbar (A) to Sidearms (D) using Bolts (F).
3. Loosely attach Towball (Z11) and Electrical Plate (ZE) using Bolts (CB) and fully tighten all bolts.
4. Please refer to Electrical Kit fitting instruction.

Note: This towbar must be used with either a Witter Towball (part number Z11) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm



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