



Fitting Instructions

TOWBAR
For MERCEDES SPRINTER Van and Chassis Cab – May 2006 on
Including 5 Tonne models
MR68
VW CRAFTER Van and
Chassis Cab -May 2006 -2017

MATERIAL

A	1	Cross Bar
B	1	Coupling Packer
D	8	M12 x 100mm, Bolts and 16 Ø30 Flat Washers
E	2	Side plates
F	6	M14 x 2.0 x 40mm Bolts and Nyloc Nuts
CB	2	M16 x 60mm Coupling Bolts, Nuts, Lock Washers
Z	1	ZEP12 Electrical plate

Note: A fuel tank shield may be required – refer to vehicle handbook.

Note: This towbar must be used with either a Witter Towball (part numbers listed below) or Class A50-1 or A50-X towball, which dimensionally conforms to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Vehicles up to 3500kg GVW – Z11, Z46, Z82 or F40 / Vehicles up to 5000kg GVW – F40 or ZXR60
Refer to the vehicle specification for the trailer weight and nose limits, which must be observed.

FITTING

1. Where fitted remove towing eye from right hand chassis rail, loosely attach Side plates (E) to existing bushed holes in vehicle chassis using Bolts (D) with Flat Washers, see sketch below for correct fitment of side plates (E) which are dependent on model, (Note: on SWB models it may be necessary to bend the spare wheel hanger forward slightly to allow spare wheel to be raised).
2. Loosely attach Cross bar (A) to side plates (E) using bolts (F) and **tighten all bolts.**

Recommended torque settings: Grade 8.8 bolts: M14 – 150Nm, M16 - 200 Nm.
Grade 10.9 bolts: M12 - 120 Nm

