



Fitting Instructions

Towbar For –
Citroen Berlingo/Peugeot Partner PG64
Vauxhall Combo (L1 / SWB)
July 2008 on -

MATERIALS:

A	1	Crossbar
B	1	LH Sidearm
C	1	RH Sidearm
D	2	M12 x 45 x 1.75mm Bolt & Washer
E	4	M12 x 45 x 1.75mm Bolt & Nyloc Nut
F	4	M10 x 1.5mm Nyloc Nut & Washer
G	2	M16 x 50 x 2.0mm Bolt, Lock Washer & Nut
P	1	Coupling Packer (for use on bottom set of holes)
ZE	1	Electrical Plate

FITTING:

1. Remove the fixings securing the lower edge of bumper.
2. Lowering the rear exhaust and spare wheel may ease fitment.
3. Remove two nuts and a bracket from the bottom face of each chassis if present. Return these items to the customer.
Note: it is essential that the mating surfaces are clear of any mastic compound and extrusions.
4. Remove the lowest bolt connecting the crash beam to the rear panel on each side. Return the bolts to the customer.
5. Carefully slide Crossbar (A) up behind the bumper and over the exhaust. Use fixings (D) to loosely attach to the rear panel.
6. Slide Sidearms (B) & (C) up onto the studs on the bottom face of each chassis and loosely attach using fixings (F). Loosely attach the Sidearms to the Crossbar (A) using fixings (E).
7. Correctly align Crossbar (A) and Sidearms (B & C) and fully tighten all fixings to their correct torque settings.
8. Re-attach the exhaust and spare wheel (if lowered) and re-attach the bumper fixings.

Note: This towbar must be used with either a Witter Towball (part number Z11) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M10 - 53 Nm, M12 - 95 Nm, M16 - 214 Nm

