TOWBAR **PG67U** For Peugeot 2008 2019-

# WITTER Fitting Instructions

# MATERIALS

- A 1 Main Crossbar.
- B 1 LH Sidearm.
- C 1 RH Sidearm.
- D 2 M10 x 1.5 x 35 Bolts, M10 x 1.5 Nyloc.
- E 3 M8 x 50 x 1.25 Bolts, Flat washers 25o/d
- F 3 M10 x 30 x1.5 Bolts, Flat washers 30o/d, Caged Nuts (x2)
- ZE 1 Electrical Plate.
- ZN 1 Neck Option.

### For use with either

*Note:* This towbar must be used with either a Witter Towball (part number Z11) or Class A50-1 or A50-X towball, which dimensionally conforms to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

## FITTING

#### **Bumper Removal**

- 1. Undo 6 bolt and torx fixings from the underside of the bumper, 2 from each side of the boot hatch opening and 3 within the wheel arch.
- 2. With the use of silicon release spray prise away wheel arch trim from the bumper.
- 3. Remove the plastic light cluster coverings to expose access to the clip that retains the top edge of the bumper. With a flat blade screwdriver push the bumper upwards over the clip (fig 1)
- 4. Unclip the electrical connections at the bottom left-hand side, these can be accessed with the bumper still in place. Remove bumper.

### **Fitting Towbar**

- 5. Remove crash beam bolts but keep it mounted to the vehicle
- 6. Over the top of the crash beam, loosely mount the main crossbeam (A), using fixings (E).
- 7. On the chassis rail, remove tape covering the mounting points (3 on each side). Insert cadged nuts (F), it maybe easier to tape these into place to prevent them from dropping down (fig 2).
- 8. Gently fit each sidearm (B & C) and loosely secure with the remaining fixings (F)
- 9. Attach the crossbar to the sidearms using fixings (D).
- 10. Tighten all bolts then torque to spec, starting from the rear panel then chassis rail fixings finishing with the crossbar bolts.
- 11. Cut bumper (see approximate guide on opposite page) and fit chosen neck option, Refit bumper (reverse of above).

**Recommended torque settings:** Grade 8.8 bolts: M8 - 24Nm, M10 - 52 Nm, M12 - 80 Nm, M14 - 130 Nm, M16 - 200 Nm **Grade 10.9:** M12 - 120Nm, M10 - 70Nm M8- 35Nm





fig 1

