



Fitting Instructions

TOWBAR R758U
For MG4
2022-

MATERIALS

A	1	Cross Tube
B	1	Side Arm
C	1	Side Arm
D	2	M8 Spigot Nuts, M10 Plain Washer, and M10 Lock Washer
E	6	M8 x 35 x 1.25 Bolts, and Plain Washer
F	2	M12 x 40 x 1.75 Bolts, and Plain Washer
G	4	M12 x 40 x 1.75 Bolts, Plain Washer and Nyloc Nut
H	1	M8 x 20 x 1.25 Bolts, Plain Washer and Nyloc Nut
ZE	1	Retractable Electrical Plate
ZN	1	Neck option

FITTING

1. Remove bumper.
2. Remove steel bumper beam.
3. Insert Side Arms (B & C) into each chassis rail and loosely attach to rear panel and chassis rail using fasteners (E & F).
4. Loosely assembly the Cross Bar (A) to Side Arms (B & C) using fasteners (G).
5. Assemble the Neck kit (ZN), and Retractable Electrical Plate (ZE) to Cross Bar (A) using the respective kit instructions.
Note: Use fastener (H) in conjunction with the lower M12 Neck fastener to secure the Retractable Electrical Plate.
6. Cut the bumper and undertray using the marks molded into the inner surface of the bumper and undertray
7. Refit the bumper.
8. **Fully tighten all fasteners**
- 9.

Recommended torque settings:

Grade 8.8 bolts: M8 - 24Nm, M10 - 52 Nm, M12 - 80 Nm, M14 - 130 Nm, M16 - 200 Nm

Grade 10.9: M12 - 120Nm, M10 - 70Nm M8- 35Nm

