



Fitting Instructions

TOWBAR SA25U
For Seat Arona
2017-

MATERIALS

A	1	Cross Bar.
B	2	Side Arm
D	2	M12 x 35 x 1.75mm Bolts, Lock Washers and Flat Washers (40mm O.D.) Witter Cage Nuts and Retainers.
E	2	M12 x 35 x 1.75mm Bolt, and Nyloc Nut.
F	4	M12 x 35 x 1.75mm Bolt, and Nyloc Nut.
SC	1	Safety Chain Plate
ZE	1	Retractable Electrical Plate.
ZN	1	Neck Kit

FITTING

1. Completely remove the right-hand side wheel arch liner (11 Screws)
2. Remove the black plastic tank secured to the inner wheel arch. (1 or 2 screws depending on tank type). The tubes connected to the Ad-Blue tank are self-sealing bayonets and can be removed without fear of losing the tank contents.
3. Remove bumper (3 plastic fixings on left-hand wheel arch liner, pull liners away from bumper tips. 1 vertical tip screw each side. 7 screws on underside of bumper. Pull out bumper tips.
4. Remove inner bumper beam and hand to customer.
5. Assemble Witter Cage Nuts (D) to the appropriate holes on Side Arms (B). **(Note which side of the Side Arm to assemble each Cage Nut to).**
6. Insert Side Arms (B) into chassis rails and loosely secure using fasteners (D & E)
7. Assemble Cross Bar (A) to each Side Arm using fasteners (F).
8. Assemble chosen neck option (ZN), Electrical Plate (ZE) and Safety Chain Attachment (SC) to Cross Bar (A) using separate fitting instructions. **(Note the use of longer bolts in combination with detachable neck options)**
9. **Fully tighten all fasteners.**
10. Replace and reconnect the plastic tank.
11. Refit bumper to vehicle.
12. Refit the right-hand wheel arch liner.

Recommended torque settings:

Grade 8.8 bolts: M8 - 24Nm, M10 - 52 Nm, M12 - 80 Nm, M14 - 130 Nm, M16 - 200 Nm

Grade 10.9: M12 - 120Nm, M10 - 70Nm M8- 35Nm

