



Fitting Instructions

DETACHABLE SZ11Q
TOWBAR For
SUZUKI LIANA HATCHBACK

MATERIALS

A	1	Cross Bar with European facing to 94/20/EC A50-1
B	1	Left Side Arm
C	1	Right Side Arm
D	6	M10x50x1.5mm Bolts, lock washers and flat washers (O.D. 25 mm)
E	6	M10x30x1.5mm Bolts, lock washers and flat washers (O.D. 25 mm)
F	2	16mm Bushes (O.D.27mm thickness 4mm)- outside car
G	2	12mm Bushes (O.D.27mm thickness 4mm)- outside car
H	2	12mm Bushes (O.D.27mm thickness 4mm)- inside car
ZEP2	1	Electrical Plate
ZQ	1	Detachable neck unit (ZQ2030)

FITTING

1. Release, disconnect and remove the rear light clusters (**x2 nuts behind each cluster**)
2. Release and remove rear bumper (**x2 screws on top edge, x2 screws under each wheel arch, x3 screws along the bottom edge and x2 screws in the light cluster seating areas**)
3. Release the exhaust hanger and remove the crash beam (**x8 screws**)
4. Remove the boot mat, spare wheel, rear panel lining and side panels to gain access to boot floor.
5. Using existing holes in the rear panel, align Cross Bar (**A**) and bushes (**F**) and fix to the outside of the vehicle using (**D**).
6. Whilst manually supporting, drill the remaining x4 holes through the rear panel, using cross bar (**A**) as a guide. Attach cross bar (**A**) and bushes (**G**) to the rear panel, and place bushes (**H**) and plates (**B & C**) inside the boot. Align with the newly drilled holes and fix using the remaining fixings (**D**). **Note: Ensure that all existing mastic compound on the boot floor is removed before fitting plates (B & C).**
7. Ensure the clearance holes in plates (**B & C**) are aligned with the existing holes in the floor pan and drill through the floor x6 holes (Ø12mm) using the plates as guides, fixing with bolts (**E**) ensuring that they are facing downwards. **Tighten all bolts fully to the recommended torques.**
8. Refit the crash beam and exhaust hanger, internal boot trim and spare wheel, bumper and light clusters in the reverse order to above. **Note: If necessary cut bumper as illustrated below and the internal boot trim to avoid bolt heads.**
9. Attach Detachable neck (**ZQ**) and electrical plate (**ZEP2**) as per additional fitting instruction. **Tighten all bolts fully to the recommended torques.**

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

