



Fitting Instruction

Towbar For:-
Suzuki Jimny
With Reece Coupling **SZ25**
(2019-)

MATERIALS:

A	1	Crossbar
B	1	Sidearm
C	2	Nut Strap
D	4	M12 x 40 x 1.75 bolt, Lockwasher & Washer.
E	2	M12 x 40 x 1.75 bolt, Lockwasher and Washers & Nyloc Nut.
F	2	M12 x 40mm x 1.75mm Bolt & Nyloc Nut.
G	1	M12 x 25mm x 1.75mm Bolt, Nyloc Nut and Protection Caps.
ZEP	1	Electrical Plate
ZN	1	Coupling
ZP	1	Cover plate
Z1	1	Tow Ball

FITTING:

1. Ensure that the Chassis Rails and threads are clean and free of debris.
2. Remove the bumper fixings from within the wheel arches, along the bumpers edge and the fixings revealed once the rear door is opened. Slide the bumper rearward away from the vehicle, unclipping the attached wiring.
3. Slide Nut Strap (C) into the right-hand chassis rail and using fixings (D & E) loosely attach Sidearm (B) to the chassis.
4. Slide the other Nut Strap (C) into the left-hand chassis rail. Loosely attach Crossbar (A) to Sidearm (B) using fixings (F) and use fixings (D & E) to loosely attach Crossbar (A) to the left-hand chassis rail.
5. Attach the electric plate (ZEP) to the Crossbar (A) using fixings (G).
6. Align the tow bar and fully tighten bolts to their correct torque settings.
7. Refit the bumper remembering to re-attach the wiring.
8. Use the separate fitting instructions to fit the Coupling (ZN) etc..

Recommended torque settings: Grade 8.8 bolts: M8 - 24Nm, M10 - 52 Nm, M12 - 80 Nm, M14 - 130 Nm, M16 - 200 Nm
Grade 10.9: M12 – 120Nm, M10 – 70Nm M8- 35Nm

