



Fitting Instruction

Towbar For
Suzuki S-Cross (2013-)
Suzuki Vitara (2015-)

SZ26U
For use with
3002 series
necks

MATERIALS:

A	1	Crossbar
B	2	Sidearm
C	2	M10 x 35 x 1.5 Bolt, Washer (40 mm OD), Lock Washer, Witter Cage Nut and Housing
D	2	M10 x 45 x 1.5 Bolt, Washer (40 mm OD), Washer, Lock Washer and Nut
E	4	M12 x 35 x 1.75 Bolt and Nyloc Nut
ZE	1	Electrical Plate
ZN	1	Neck

FITTING:

1. Open the boot and remove screws securing the light clusters and bumper. Carefully pull the light cluster rearwards to free, then twist bulb holders to free wiring. Put the light clusters safely to one side.
2. Carefully pull the wheel arch trim outwards to enable access to fixings behind.
3. Remove fixings running along the edge of the bumper. Remove a plastic fixing from both wheel arches.
4. Peel away the bumper starting from the tips. Detach any wiring connecting the bumper to the vehicle and remove bumper.
5. Remove the bumper beam and return to the customer.
6. Assemble cage nuts from (C) and attach to Sidearms (B) as shown. Slide Sidearms down the chassis opening and loosely attach to outside faces using fixings (C) and (D). **Note:** the 40mm OD washers on the outside of the chassis.
7. Insert Crossbar (A) between the Sidearms and attach using fixings (E)
8. Attach chosen neck (ZN) and electric plate (ZE) into position.
9. Align and fully tighten all fixings to their correct torque settings.
10. Cut the bumper using the diagrams below as a guide and re-fit. It may also be necessary to trim the fog lamp housing inside the bumper on some Vitara models, use the diagram below as a guide.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M10 - 53 Nm, M12 - 95 Nm, M16 - 214 Nm

