



Fitting Instructions

TOWBAR SZ7A
For SUZUKI GRANDE VITARA

MATERIALS

A	1	Tubular Mainframe with European facing to 94/20/EC – A50-1
C	1	Centre Tube
D	4	M12 x 30mm x 1.25mm Bolts, Lock Washers and (25mm O.D) Flat Washers
D1	2	Mounting Cleats (1 off each hand)
E	4	M12 x 35mm x 1.75mm Bolts, Nuts, Lock Washers and (25mm O.D) Flat Washers
F	2	M12 x 80mm Bolts and Disc Spring Washers
F1	1	Captive Nut Strap
CB	2	M16 x 50mm Bolts, Nuts and Lock Washers

FITTING

1. Remove and discard towing eye, where fitted.
2. Loosely attach Mounting Cleats (D1) to underside of vehicle frame using Bolts (D) and Flat Washers.
3. Locate Tubular Mainframe (A) to Mounting Cleats (D1) using Bolts (E). Loosely attach Centre Tube (C) to Crossbar (A) using Bolts (F) and Disc spring washers (Ensuring they are fitted correctly - see sketch), and Captive Nut Strap - Finally Tighten all bolts.

Note: Remove Towball/Neck using Wheelbrace when not in use to avoid number plate obscuration

Note: This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

