



# Fitting Instructions

TOWBAR TY191U  
For Citroen Dispatch/ Space Tourer,  
Peugeot Expert/Traveller  
Toyota Proace.  
Late 2016-  
Use with X022 series necks

## MATERIALS

|    |   |  |
|----|---|--|
| A  | 1 | Crossbar                                       |
| C  | 1 | Left hand sidearm                              |
| D  | 1 | Right hand sidearm                             |
| E  | 4 | M12x45x1.75mm 10.9 Bolt and Washer             |
| F  | 6 | M8 x 35 x 1.25mm Bolts and Washers             |
| G  | 4 | M12x45x1.75mm 10.9 Bolt, Nyloc Nut and Washers |
| EP | 1 | Electrical Plate                               |

## For use with either

This towbar must be used with either a Witter Towball (part number Z11) or Class A50-1 or A50-X towball, which dimensionally conforms to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

## FITTING

1. Remove bumper beam fixings at positions (F) on sketch below. (Access is improved if bumper side panels are removed).
2. Remove the lower bumper fixings and **carefully** insert Crossbar (A) inside bumper and loosely attach to rear panel using fixings (F) (Access is improved if bumper side panels are removed).
3. Loosely attach Sidearms (C) and (D) to vehicle chassis using Bolts (G) and to Crossbar (A) using fixings (E).
4. Fully tighten bolts starting with fixings (F).
5. Replace bumper fixings.

**Recommended torque settings:** Grade 8.8 bolts: M8 - 24Nm, M10 - 52 Nm, M12 - 80 Nm, M14 - 130 Nm, M16 - 200 Nm **Grade 10.9:** M12 – 120Nm, M10 – 70Nm M8- 35Nm

