



# Fitting Instructions

TOWBAR VL41R  
For Volvo XC70

## MATERIALS

A	1	Cross Bar
C	1	Detachable Neck Kit (ZR2H000)
D	6	M12 x 40 x 1.75mm Bolts, Lock Washers and Flat Washers (25mm O.D.)
F	1	M12 x 25 x 1.75mm Bolt, Nut and Lock Washer
G	1	Pop Rivet
G1	1	Heat Shield Mounting Plate
H	1	Electrical Plate (ZEP1)

## FITTING

1. Pull down lower edge of bumper and slide crossbar inside.
2. Remove towing eye bracket on right hand side. Remove exhaust hanger (2 bolts and 1 pop rivet on heat shield). NOTE: Retain both parts complete with bolts for use if towbar is removed.
3. Loosely attach Cross Bar (A) to captive nuts in chassis using Bolts (D), with Heat Shield Mounting Plate (G1) at the foremost Bolt (D) on left hand side. Attach Mounting Plate (G1) to heat shield using Rivet (G). Remount exhaust on hanger provided on Cross bar (A). Tighten bolts.
4. Cut bumper as shown below. (**Note:** Removing the bumper might make it easier to cut the bumper).
5. Attach Detachable Neck Kit (C) to Cross Bar (A) as per separate instructions. **Tighten all bolts.**
6. Attach Electrical Plate (H) to Cross Bar (A) in the required position using bolts and nuts (F).

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

**Recommended torque settings:** M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

