



# Fitting Instructions

TOWBAR VL57U  
For Volvo XC60  
2017-

## MATERIALS

A	1	Cross Bar
B	2	M10 x 35 x 1.5 pitch Bolts, Lock Washers and Plain Washers
X	6	Existing M10 Nuts with captive washers
SCP	1	Safety Chain Plate Kit
ZE	1	Retractable Electrical Plate
ZN	1	Neck Kit

## FITTING

1. Remove Bumper (6 x wheel arch screws, vertical tip screw behind wheel arch liner, 4 x screws/ along bottom edge, quarter-turn tailgate bump-stops at each corner of the tailgate opening, rectangular plastic cover adjacent to each light cluster)
2. Remove Steel Bumper Beam and retain fasteners (X) for use when installing the tow bar.
3. Fit Cross Bar (A) to the rear panel using the same fixing points as Steel Bumper Beam, loosely secure using existing fasteners (X), and additional fasteners (B)
4. Assemble the chosen Neck Option (ZN), safety Chain Plate (SCP) and Retractable Electrical Plate (ZE) to Cross Bar (A) using separate Fitting Instructions from each kit.  
**Note: If fitting a detachable neck, use 2-off fasteners supplied with the neck and the 2-off longer fasteners supplied with Electrical Plate Kit (SCP) on Safety Chain Plate side.**
5. **Fully tighten all fasteners to Grade 8.8 torque.**
6. Trim heat shield to allow electrical plate to be fitted on the left. Cut bumper using diagram below as a guide and refit to vehicle.

### Recommended torque settings:

**Grade 8.8 bolts:** M8 - 24Nm, M10 - 52 Nm, M12 - 80 Nm, M14 - 130 Nm, M16 - 200 Nm

**Grade 10.9:** M12 - 120Nm, M10 - 70Nm M8- 35Nm

